

# FINISHED FILTER ROD DESCRIPTIVE

LOUISVILLE  
MARLBORO LIGHTS 100 REGULAR SP /& 6'8  
BRAND CODE-0180 (STD) /& 0183

EFFECTIVE DATE: 02/25/92  
STANDARD PRODUCTION

MACHINE TYPE	:	KOF-2		
FILTER ROD LENGTH	:	126.0	MM	
FILTER CIRCUMFERENCE	:	24.45	MM (LASER)	
NUMBER UP	:	4		
PLUG LENGTH	:	31.5	MM	
ROD R.T.D.	:	17.00	IN. H2O (TOTAL ENCAP)	
PLUG R.T.D.	:	4.25	IN. H2O	
PLASTICIZER	:	TRIACETIN PZ		05-800-A
APPLICATION PERCENT	:	8.00	% OF DRY WEIGHT	
APPLICATION WEIGHT	:	6.20	GRAMS/100 RODS	1.55 GRAMS/25 RODS
FILTER TOW	:	FT-107 #10(EASTMAN)		05-107-E
	:	FT-107 #10(CELANESE)		05-107-C
DENIER PER FILAMENT	:	3.0		
TOTAL DENIER	:	35,000		
CROSS SECTION	:	# 10		
PLUG WRAP	:	26.25MM X 4500M DEXTER 4500		06-276-A
ANCHOR ADHESIVE	:	AJAX 8300-M		PVA 61-017-A
GLUE APP. FOR ANCH. ADH: TWO GLUE LINES				
LAP ADHESIVE	:	FULLER HL-8729 (FORMERLY HH-8229)	HH	61-211-A
DRY WEIGHT	:	77.46	GRAMS/100 RODS	19.37 GRAMS/25 RODS
DRY WEIGHT W/ GLUE	:	78.01	GRAMS/100 RODS	19.50 GRAMS/25 RODS
WET WEIGHT W/ GLUE	:	84.21	GRAMS/100 RODS	21.05 GRAMS/25 RODS

REASON FOR CHANGE : FILTER TARGET WEIGHTS IN GRAMS PER 25 RODS ADDED  
: TO SPECIFICATION. MATERIALS UPDATED AS REQUIRED.  
: OK TO MIX.

PREPARED BY : K. V. SMITH  
PREPARATION DATE : 2/20/92

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APPROVED BY: E. L. Watts JDE

SUPERCEDES SPECIFICATION DATED: 2/04/91

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